

### **AMENDMENTS TO THE SPECIFICATION**

Please replace paragraph [0020] of the as-published application to include the drawing reference numbers that were inadvertently not included in the filed application. No new matter is added. Support for the reference numbers are found in the as-published paragraph [0020] and in FIG. 1A.

[0020] In one embodiment of the invention, as shown in FIG. 1A, a FC workpiece is mounted on a lathe headstock spindle in a machine (turning) tool rotated about the headstock spindle axis **40**. The turning tool is mounted on a tool holder carriage **42** to move in translation along the FC workpiece. As shown in FIG. 1A of one embodiment, the turning tool has a cutting edge **26** to be individually engaged with the FC workpiece. In another embodiment (not illustrated), the turning tool has a cutting edge made up of a plurality of cutting edge portions adapted to be individually engaged with the FC workpiece resulting in parallel or helical threads on the surface of the workpiece.